

# CEREMONY FOR THE DEDICATION AND LAUNCH OF THE WON MO BOAT




PEACE PALACE, Las Vegas  
August, 18. 2011



U.S. MARINE  
CORPORATION



MASTER MARINE



Please do not miss your chance to ride on the currents of heavenly fortune. Take the lead in protecting and developing the realm of the oceans, which covers seventy-five percent of the earth. Where else will you find a treasure store of natural resources that promise to resuscitate the earth endangered by pollution and resource depletion? The oceanic era that has begun represents the era of women.

- Rev. Dr. Sun Myung Moon, Messages of Peace



*Rev. Dr. and Mrs. Sun Myung Moon*



# Ceremony for Dedication and Launch of the Won Mo Boat

## Program

Opening Remarks

**Michael Faris**  
President of U.S. Marine

Welcoming Address

**Dr. Chang Shik Yang**  
Chairman of U.S. Marine

Special Remarks

**Tom Morse**  
Project Director of the Peace Palace

Video Presentation

Special Report  
World Class Negative Resin Boat Development

**Mr. Chan Yoon Koh**  
President  
Ocean Hope Marine Corporation

Musical Entertainment

**Sonic Cult**

Congratulatory Remarks

**Rev. In Jin Moon**  
President and CEO  
Unification Church of America

Introduction to the Keynote Speaker

**Rev. Hyung Jin Moon**  
International President Unification Church  
Chairman of the Universal Peace Federation

Commemorative Address

**Dr. Hak Ja Han Moon**  
Co Founder of the U.S. Marine Corporation,  
HSA-UWC & The Universal Peace Federation

Ribbon Cutting Ceremony

**Rev. Dr. Sun Myung Moon**  
Co Founder of the U.S. Marine Corporation,  
HSA-UWC & The Universal Peace Federation

Close of Ceremony

Master of Ceremonies

# Commemorative Address

Respected leaders from around the world, distinguished guests from home and abroad, ladies and gentlemen!

I offer you my heartfelt welcome and thanks for taking time out of your busy schedules to participate in this ceremony to launch the Won Mo Boat.

Let us all thank God for making today's launching ceremony possible. The ceremony in which we are taking part today and a similar ceremony held this past February in Yeosu, a beautiful port city in South Korea, are part of my effort to make Yeosu and the Colorado River region, especially the area around Hoover Dam, into the Eastern and Western hubs of the marine leisure industry. In 2012, Yeosu will be the site of an International Exposition recognized by the Bureau of International Expositions.

Ladies and gentlemen, close to one billion people today are suffering due to hunger. On average, one person dies of malnutrition every six seconds. 20 million people die every year. Of greatest concern is the number of children who are losing their lives due to malnutrition. The UN proclaimed that it would cut the number of the starving population in half by the end of 2015. Yet, output of corn and other crops has dwindled, and experts predict that the rate of starvation will double by the year 2020.

Where can we find a solution to this serious issue? The solution lies in the world's oceans, which cover 75% of the earth's surface and are rich repositories of natural resources. The oceans are treasure stores of raw materials that could revive the Earth, which is dying due to environmental pollution and resource depletion, and promise humankind a bright future.


I have been investing in the ocean industry and developing marine-related technology for more than 50 years. My purpose has been to liberate humankind from suffering and death due to hunger. In the 1980s I built the Good-Go ships and laid a foundation for the ocean industry in more than thirty locations throughout the United States, including Kodiak, Alaska, and the Gulf of Mexico. In the 1990s, I invested in the ocean industry in South America, particularly in Brazil and Uruguay, thus creating a global marine network connecting 52 nations. On this foundation, in the new millennium I have been developing Yeosu, situated on the southern coast of Korea, and Hawaii, situated at the center of the Pacific Ocean, to become hubs of the ocean industry in the Pacific Rim Era.

Today you will be introduced to the Gypsum Plaster Mold method, which I devised, and participate in the launching of the Won Mo Boat, which was built using this and other new technologies. Beginning with the Cheon Jeong Boat, launched in Yeosu six months ago, Master Marine is opening a new global horizon in the shipbuilding industry and is contributing greatly to innovation in marine transportation in Korea and all of Asia, improving the quality of life for all.

Ladies and gentlemen, throughout my life I have taught the way of living for the sake of others, of practicing the true love of God. I have continuously promoted the welfare and security of the people of the world not only through the ocean industry but through a variety of fields.

In 2010, I held Cosmic Assemblies in New York, Las Vegas and Korea, to Proclaim the Substantial Word That Firmly Establishes the True Parents of Heaven, Earth and Humankind. Through those assemblies, I summed up the accomplishments of my peace initiatives. I am 91 years old, but I have never stopped working to bring about world peace.

The ultimate goal that we share in common is to seek and establish "God's kingdom" and "his righteousness." (Matt. 6:33) The kingdom that we are seeking is a kingdom in which we live attending God at the center. It is an ideal kingdom of peace in the form of a true ideal family in which three generations of grandparents, parents and children live together in mutual trust, respect and interdependence, united in love. In other words, "God's kingdom" is the nation of God's sovereignty, the ideal world for which humankind has always hoped.



We have been called by God in his providence to establish true families in order to hasten the founding of the kingdom of cosmic peace on the earth. The movement to realize a society based on interdependence, mutual prosperity and universally shared values starts with one family. It is the movement to make all of humankind one family through breaking down the walls in our hearts and removing the borders, both spiritual and secular, between nations.

Ladies and gentlemen, we are living at a time of great historic transition. It is a time for us to change history, to unite the spirit world and the physical world, and to found the ideal kingdom of heaven that God has longed for since the beginning of time, in a great cosmic revolution. We can no longer postpone or prolong this. Heaven has already proclaimed that January 13, 2013, will be the “Day of Origin.” It will be the substantial beginning of the Nation of Cosmic Peace and Unification (Cheon Il Guk). Less than two years remain.

Therefore, it is now time for all humankind to submit humbly to Heaven’s commands. A predestined time is upon us today, when we must establish a peaceful world under the guidance of the True Parents, who administer God’s providence on earth as his substantial self, as the King and Queen of Peace.

Ladies and gentlemen, during this serious and unique time, you must now bring revolutionary and cosmic changes to your own lives.

With that in mind, I would like to convey Heaven’s message to you by summarizing the concluding remarks in my address given at the Cosmic Assemblies to Proclaim the Substantial Word That Firmly Establishes the True Parents of Heaven, Earth and Humankind.

First, all families should attend God at their center and practice daily study through which parents and children can completely unite. Parents and children in each family should gather to read together the teaching materials and textbooks True Parents have bequeathed as well as True Parents’ autobiography. Through daily study, parents and children become one.

Second, parents and children must establish an absolute family by setting the standard of absolute parents and absolute children with God at their center. Heaven has permitted families to receive the grace of the seung-hwa authority, which allows for rebirth and resurrection. It is grace that can be received once there is complete unity between parents and children under God. For this cause, you have to establish absolute families.

Third, you must open the victorious reign of peace, with God and True Parents at its center, during True Parents’ time on earth. Humankind has passed beyond the authority of the era of restoration through indemnity, thanks to the grace of True Parents’ blood, sweat and tears. Now we must all fulfill our responsibility to liberate families, tribes, peoples, nations and the world from the authority of hell. Do not forget that this must be done during True Parents’ time on earth.

Fourth, less than two years remain until we enter an era of peace under God’s direct dominion. Please bear in mind that we have entered the era of the authority of the cosmic Sabbath of true love. This is the era in which up to eight generations can live together joyfully in a single home, with the vision of one peaceful human family at the center.

The world of “One Family Under God,” where all people are equal and all nations are brothers and sisters, is unfolding before your eyes. U.S. Marine in America and Master Marine in Korea will ultimately help to achieve this grand purpose.

I expect that the Won Mo Boat, which was made using a new manufacturing method and is being launched today, will contribute greatly to the exploration of the area surrounding the Colorado River, which includes Hoover Dam and Lake Mead, and to the development of ocean resources. I would like to conclude my words with the wish that Heaven’s blessings will be with your family and nation.


Thank you.



designing boats for  
people with a  
passion for fishing...








# The oceans are the treasure store of hope and spiritual renewal for the 21st century!

Environmental pollution, scarce resources, starvation...

Humanity is facing a crisis.

However, the vast blue oceans promise us hope for an abundant tomorrow.

We have a dream. Our dream is that the blue oceans will brighten humanity's future. The time of the ocean is opening wide.



# Resin Plaster Mold Manufacturing Method

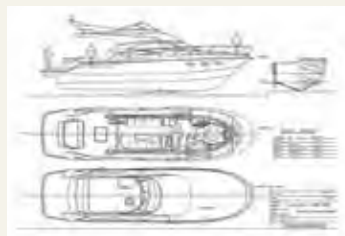
What is the Resin Plaster Mold Manufacturing Method?

In past boat construction, wooden or FRP molds were utilized for building a boat hull and deck. This not only made the building process complicated but it also made the surface of the mold rough, compromising the quality of the outside planking and creating other problems. Resin Plaster Mold Manufacturing Method, invented by the Rev. Dr. Sun Myung Moon and perfected by Master Marine, Inc., solves this problem. This technology simplifies the process of boat building, reducing manufacturing cost and time in an innovative way. This has led to the popularization of ocean leisure.

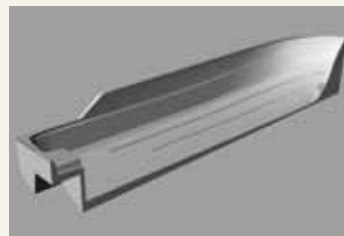
## Manufacturing Process



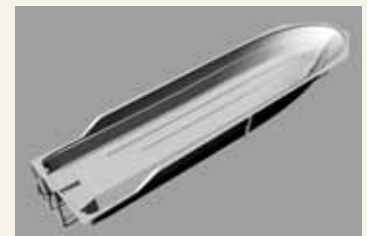
A boat model completed using plaster mold



CAD (computer-aided design) of 15m boat



CNC (computer numerical control) 3D modeling



CNC 3D modeling



CNC 3D modeling



Resin plaster mold prototype test



Stiffening of the laminate



Automatic application of resin plaster



Stiffening of the resin plaster



Cutting of the surface



Assembly of two prow halves



Assembly of two stern halves

## Advantages of Resin Plaster Molds

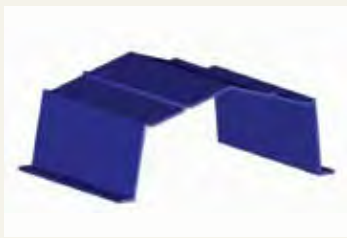
- Production time reduced by 50%
- Elegant boat exterior
- Reduced boat friction resistance
- Variety of design

\* Patent pending

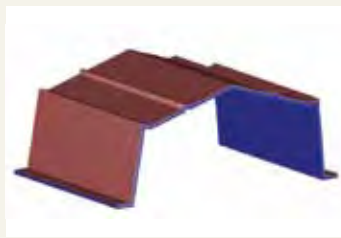
# Gypsum Plaster Mold Manufacturing Method

The Gypsum Plaster Mold Manufacturing Method is a manufacturing method for frames for FRP vessels. Less expensive than wooden molds and FRP molds, for which the processing and manufacturing costs are high, the gypsum plaster mold uses gypsum, plaster sheets, epoxy resin and gelcoat.

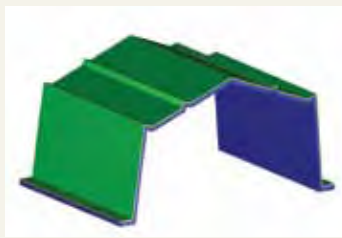
## Manufacturing Process



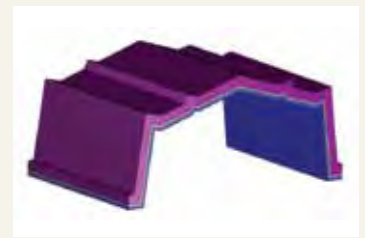
Completed mode



Surface gelcoat treatment



Double-cross hardening and FRP lamination



Plaster lamination



Producing a half-stiff plaster sheet

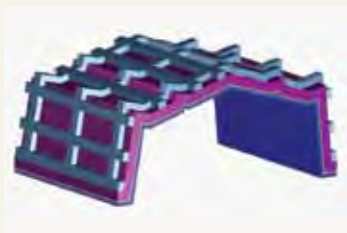
Cutting of plaster sheet

Shaping and stiffening of plaster sheet

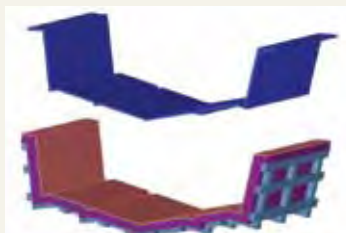


Removal of mold releasing agent

Bonding of the plaster mold



Reinforcement process



Separation of completed mold from product



Gypsum plaster mold

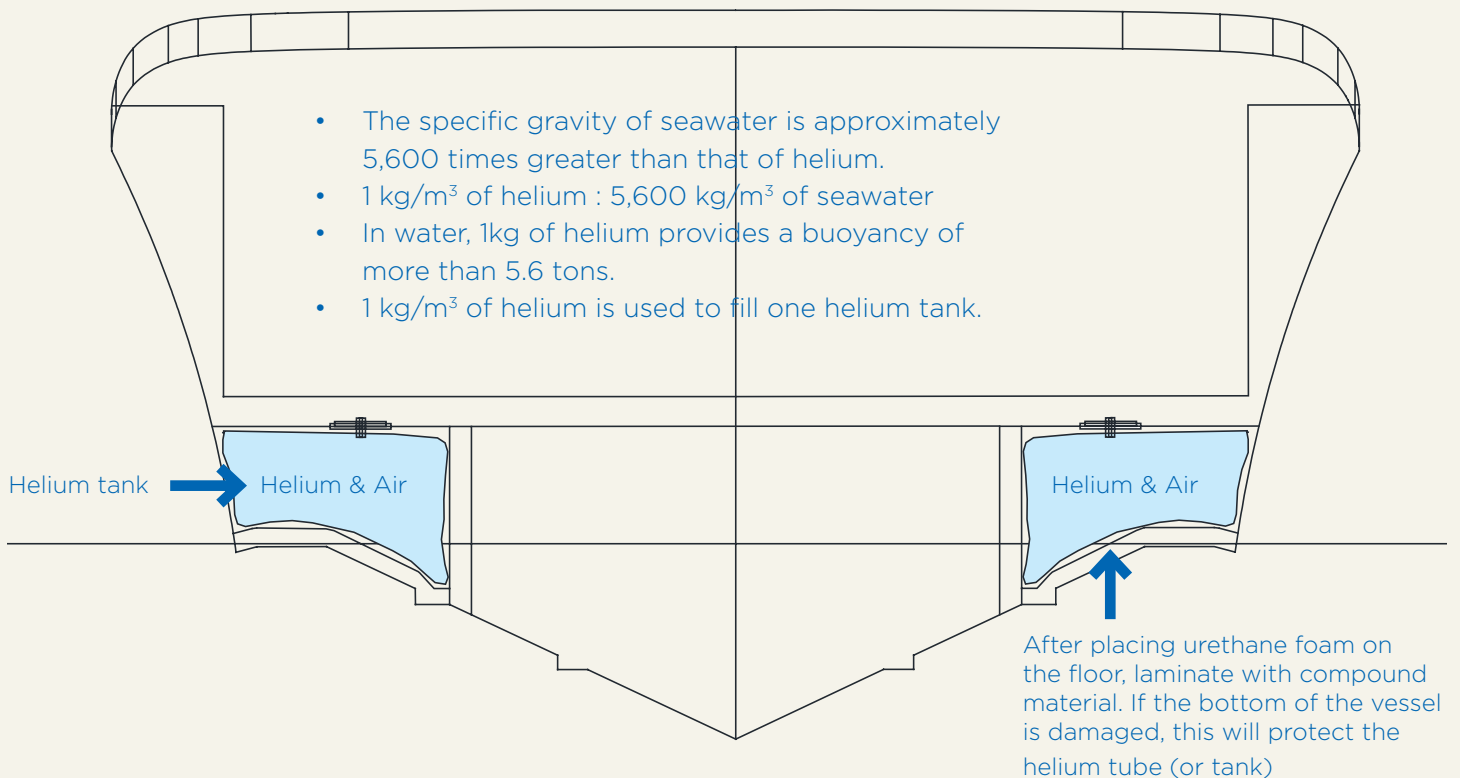


Gypsum plaster mold

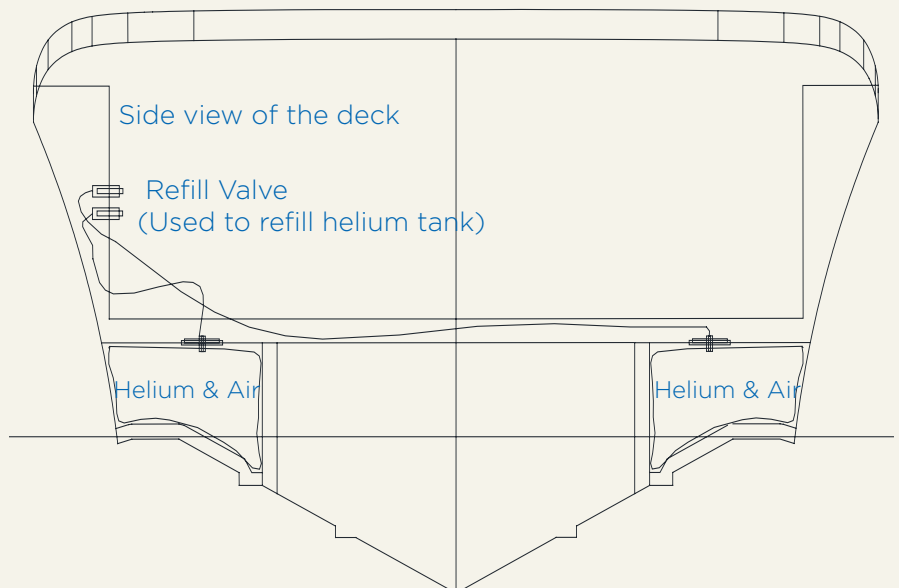
## Advantages of Gypsum Plaster Molds

- Up to 50% reduction of the manufacturing process for ship molds
- 30% reduction of mold manufacturing costs
- Minimization of mold contraction and deformation due to temperature, humidity or heat
- Extension of mold lifespan - up to 1.5 times longer life

# Method of Manufacturing Unsinkable Boats Using Helium Airtanks



- The nozzle valve, which is connected to the helium tank, is used to periodically refill the tank when the helium is depleted.
- The nozzle valve is placed on a set location of the vessel deck and is used to refill helium when needed.

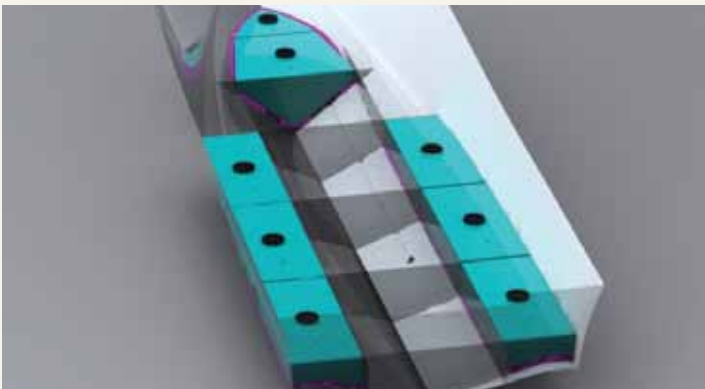


Helium is an inert gas that is lighter than air and very stable compared to hydrogen. A tank filled with helium tubes on the floor of the vessel is used to provide buoyancy in the case of rupture or capsizing. The buoyancy of the helium stored will keep the vessel or boat from sinking. In this way, an unsinkable boat is made.

Example: For a test ship weighing three tons, with a hull weighing two tons and an engine weighing one ton, even  $1\text{kg/m}^3$  of helium is sufficient to keep the ship from sinking, since that much helium provides 5.6 tons of buoyancy.

Even if the helium is depleted from the airtank,  $4\text{kg/m}^3$  of air gives  $3.3\text{ton/m}^3$  of buoyancy, since the specific gravity of air is  $800\text{kg/m}^3$  less than the specific gravity of seawater.

## Installation Outline



Manufacturing of helium tanks using bulkheads



Install tank refill hose lines (left) and refill nozzles (right)



Manufacturing of helium tanks using bulkheads



Laminate using two layers of urethane foam for reinforcement



Sealing up the bulkheads



Holes for refilling helium



Refilling caps for helium



Refilling valves placed



Completed model

# History of the Ocean Providence

Rev. Dr. Sun Myung Moon discerned heaven's will and conceived of the providence of salvation for humankind, the ocean! With great love for the ocean, Reverend Moon has created a foundation for God's ocean providence around the world, starting in the early 1960s. He believes that the ocean is the resource through which humanity can resolve its food problems and return the Earth to its original state, free of environmental pollution. With this heart, he has pioneered the ocean for the past 50 years. The path for humankind's future can be found in the history of the ocean providence.





## 1950s *Conception of the Ocean Providence*

---

## 1960s *Preparation for the Ocean Providence*

---

- June 26, 1963 - Production and launching of the Boat of Heavenly Victory

## 1970s *Foundation for the Ocean Providence*

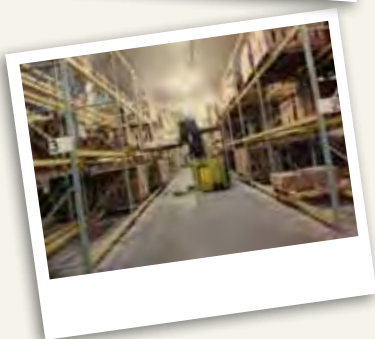
---

- 1972 - Purchase of Jigui Island in Jeju
- 1974 - Purchase of New Hope and Flying Phoenix - Reverend Moon reports and promises to God that he will begin the ocean providence
- 1975 - 22-day research in Gloucester, MA, on how to catch large tuna
- 1976 - Reverend Moon becomes famous for catching Atlantic bluefin tuna (the largest tuna caught weighed 578kg and was 5.49m long)  
Acquisition of the Master Marine shipbuilding yard and Norfolk, VA dock  
The marine product company I.O.E. (International Oceanic Enterprise) is founded and Dr. Bo Hi Pak is appointed as first company president
- 1977 - Establishment of a fish distribution business in New York (wholesale, retail, and delivery)
- 1978 - NY sea products company is founded  
Acquisition of Golden Gate Sea Food  
Acquisition of International Sea Food Alaska  
Acquisition of I.O.E. Alabama
- 1979 - Restaurants are opened throughout America

# History of the Ocean Providence

## 1980s *Rapid Development of the Ocean Providence*

- **1980** - Pollution-free natural seafood released in the U.S. market  
seafood facility obtained (acquisition of Morning Garden)  
Production of the Good-Go boats begins (innovative design by Reverend Moon)  
August - the inaugural World Tuna Fishing Competition was held and a scholarship foundation for children of American fishermen was established.  
October - Ocean Church was founded  
December - the International Fishing Amity League was founded to prepare for the fishing world cup
- **1982** - Support for the American Fisherman Protection Law and for development of the fishing industry
- **1983** - Employment opportunity expands  
September - Professors from the Professors World Peace Academy, scientists and social leaders attend ocean workshop in Kodiak, Alaska  
November - Japanese entrepreneurs participate an international oceanic cultural exchange  
Fishing of high-quality fish promoted in Alaska (large flounders, halibut, salmon, etc)
- **August 1985** - Exporting to Japan of tuna produced on the eastern USA coast begins, and plans are made to expand to a number of restaurants throughout the United States
- **1986** - Processed crab sticks (kamini) are sold throughout the United States
- **1987** - Production of the 85ft One Ocean boat (manufactured at the Master Marine shipyard)  
Acquisition and founding of seafood companies in New York and Los Angeles  
Il-heung Shipbuilding and Il-heung Marine Products founded in Korea
- **December 1988** - Next stage of the ocean providence in America begins in West Palm Beach, FL. New plans made at Master Marine, Alabama for building 52' fiberglass fishing boats
- **April 1989** - Staff trained in Kodiak, AK, and other Alaskan areas move to 43 different nations to expand the ocean providence to the worldwide level  
True Parents offer devotion to God while fishing off the eastern coast of the United States, at the Hudson River, Long Island, Freeport and Sandy Hook.  
December - Launching of First Hope in the Gulf of Mexico, Reverend Moon directs 30 Ocean Church centers to be established across America





## 1990s *Full-scale Expansion of the Ocean Providence in North America, South America and South Korea*



- **1990** – World Ocean Inc. begins  
Fishing tours from Japan start  
Unificationists in Japan order 36 One Hope boats  
Tenkai, the first live fish restaurant, opens
- **1991** – Completion of the fishing boats First Hope II and First Hope III by Master Marine in Alabama
- **1992** – Work on Ocean Peace, a 250ft trawler, is begun
- **January 1994** – The First Sightseeing and Fishing Assembly for World Peace and Bushiri Fishing Competition are held on Jeju Island  
April – The MMTackle fishing store is open at the port of the Statue of Liberty in New Jersey  
August – 20th anniversary of the ocean providence is celebrated at Belvedere NY  
October – Il-heung Shipbuilding builds Good-Go FRT boats
- **January 1995** – The Second Sightseeing and Fishing Assembly for World Peace held on Jeju Island  
I.O.E. company name is changed to True World Group  
April – South American ocean providence begins  
October – Launching of the five-ton fishing vessel Il-heung 3 and the 5.43-ton rod-fishing vessel Il-heung at the Wimiri dock in Namwon, Jeju Island
- **January 1996** – Ocean Providence High-tech Exhibition held in Uruguay  
August – Ocean Providence High-tech Exhibition held in Campo Grande in Brazil  
Ways to develop the ocean off the coast of Uruguay discussed with government officials involved in the ocean industry  
Land on the coast purchased to develop a port with the Uruguay government.  
Plans made to ship four types of boats (16ft, 20ft, 24ft, 28ft) built by Il-heung Shipbuilding to 120 nations  
November – three successful South American fishing and research expeditions

# History of the Ocean Providence

## 2000s *Global Expansion of the Ocean Providence Centering on the Pacific Rim*



- **August 30 - September 3, 2000** - KODIAK Fishing Tournament held
- **October 7-9** Asia Sport Fishing King of Kings Tournament held
- **November 6 - December 15** First Ocean Providence Workshop held in Kona, HI
- **August 19-31, 2001** First Unification & Communist Thought Workshop and Fishing Tournament for World Leaders held on Jeju Island
- **September 16** - Fishing tournament for public officials held in Kodiak
- **September 27** - Master Marine Shipbuilding company established in Korea
- **October 17-20** First World Fishing World Cup Competition held in Nagasaki, Japan.
- **January 21, 2002** - Ocean providence Sea-Mount Special Training, Kona, HI
- **March 1 - April 9** Second 40-day ocean training workshop for world leaders, Kona, HI
- **April 20** 3rd and 4th Ocean leader 40-day workshops
- **November 15 - December 5** Investigation of the ocean fishing environment of the Korean west coast
- **December 6 - February 8, 2003** Investigation of the ocean fishing environment of the Korean south coast
- **February 9 - March 31, 2003** Investigation of the possibilities for ocean providence work in southern cities of South America (Chile, Argentina, Uruguay)
- **June - October 22** Second World Fishing World Cup Yeosu
- **May 2-5, 2004** Yeosu Peace King Cup Fishing Tournament
- **October 20-24** First World Fishing World Cup Asia Conference, Taiwan
- **September 8-12, 2005** Third World Fishing World Cup International Conference, Taiwan
- **January 29, 2008** Groundbreaking ceremony for the Hwayang zone within the Kwangyang Gulf Free Economic Zone, South Korea
- **July 18** - Opening of the Ocean Resort in Yeosu, South Korea
- **October 8** - Groundbreaking ceremony for an ocean sightseeing and leisure town in the Keomun zone, South Korea
- **September -12, 2009** Investigation of fishing at the Heilong Jiang (Black Dragon River) in China
- **October 24-25** Yeosu Multi-cultural Families Fishing Tournament, South Korea
- **November 18 2004 - present (2011)**  
5th - 45th World Ocean Leader 40-day Special Workshop held  
5,481 participants so far

## 2010s *Ocean Providence in Hoover Dam, Lake Mead and Las Vegas*



- **September 25, 2010** - Reverend Moon's fishing providence in Las Vegas starts at Lake Mead near Hoover Dam
- **October 8, 2010** - Two fishing boats (18-foot and 28-foot) are moved to Las Vegas by True World Marine
- **November 11, 2010** - Reverend Moon researches new fishing methods on Lake Mead
- **February 17, 2011** - Launching Ceremony for the Choongwajeong, Cheonjeongho 1 & International Assembly to Explain the Negative N.C. Resin Mold, Yeosu, South Korea
- **August 4, 2011** - Reverend Moon explores Lake Mead and Colorado River
- **August 18, 2011** - Ceremony for the Dedication and Launch of the Won Mo Boat, Las Vegas, NV





Rev. Dr. Sun Myung Moon





US Marine Corp.



Kodiak, Alaska



Gloucester, Massachusetts



True World Marine

